



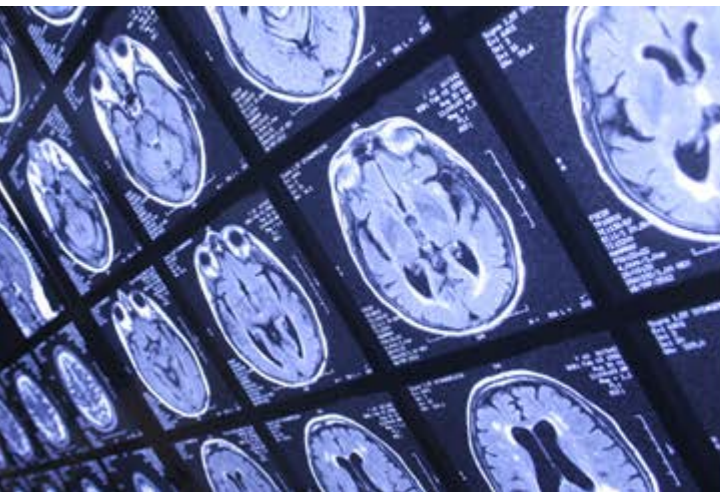
Medicines & Healthcare products  
Regulatory Agency



**MHRA**  
Regulating Medicines and Medical Devices

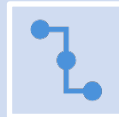
# MHRA GMP Inspections

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16 November 2019





How MHRA select GMP inspection sites



MHRA GMP inspection method



Typical GMP inspection duration



GMP inspection frequencies

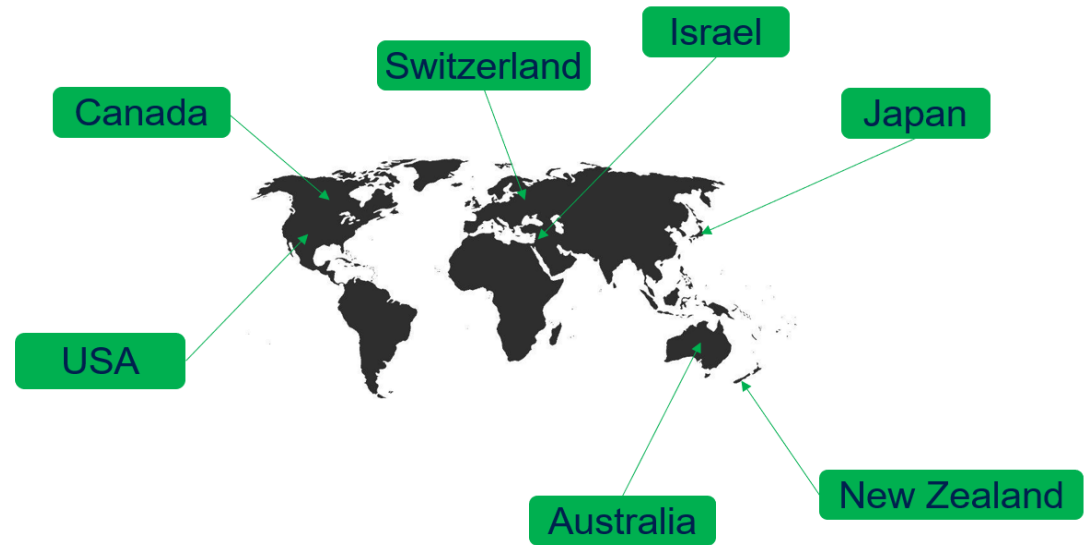


Annual number of GMP inspections

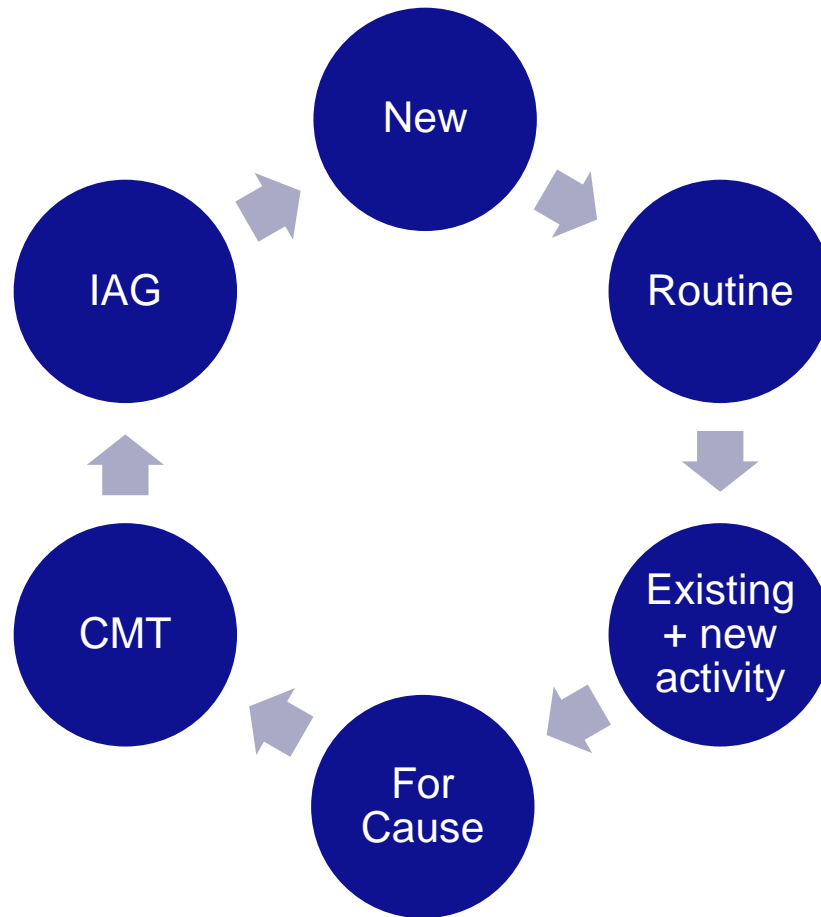
# How MHRA select GMP inspection sites



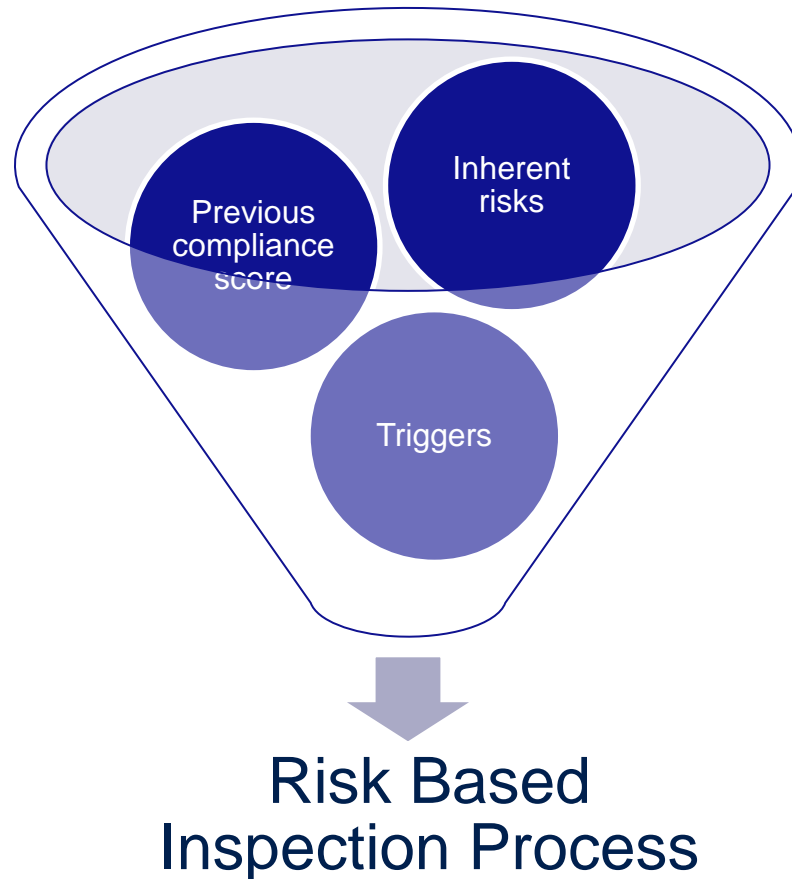
UK & Rest of World\*



# How MHRA select GMP inspection sites



# How MHRA select GMP inspection sites



# Pre-Inspection Compliance Report



## Shift in Performance

Assurance of QMS and site under control (i.e. metrics for deviations/ complaints/ recalls)



## Key Personnel

Changes to organisation and numbers



## Company Ownership /Structure or Status

Details



## Processes /Products

Changes in type and number of products and outsourcing  
GMP issues with API suppliers  
Rejected batches, sterility test and media fill failures



## Facilities/ Equipment

Changes to buildings/ equipment/ contract laboratories



## Data Integrity Policy

Do you have one?



## Computerised systems

Listed out SMEs to be available

# GMP Inspection Method



What happens on  
site



Deficiency  
classifications



Compliance  
Management  
process



Inspection Action  
Group



## What happens on site



Opening meeting



Review of changes



High risk to low risk



Process detail



Not process order!



Pause & regroup



Closing meeting





# Deficiency Classifications



Other



Major



Critical





## Compliance Management process

Who

- Non-statutory process
- Senior Inspectorate staff

When

- Significant poor / marginal compliance
- Large number of Major deficiencies
- Persistent poor compliance
- Inadequate responses to inspection
- Following IAG for closer monitoring
- Not formal regulatory action

How

- New referrals via e-correspondence and meetings as required
- Deficiencies referred to a CMT representative
- Review and discuss with site Inspector
- Post inspection letter signed by Senior\* Inspectorate staff member

Why

- Escalate case management and direct companies to a state of compliance
- Protect public health and try to avoid the need for regulatory action
- Maintain supply of medicines



## Inspection Action Group

Who

- Regulatory Unit Manager (chair)
- Medical Assessor
- Pharmaceutical Assessor
- Solicitor (DH Legal Services)
- IAG Secretariat Member
- Referring Inspector(s)
- Enforcement representative
- Expert / Lead Senior Inspector from respective GXP
- VMD representative as applicable

When

- Usually if one or more Critical deficiencies identified during inspection
- Unable to contact licence holder
- Refusal to accept inspection
- Unacceptable applications or variations (e.g. refusal to name a QP)
- Inadequate responses to post inspection letter
- CMT case escalation
- Result of product recall / DMRC
- Issues raised by EU Member States
- Outcome of Enforcement activity

How

- Confirm referral to IAG during closing meeting
- Included in post inspection letter signed by Senior\* Inspectorate staff member
- All correspondence from that point via IAG Secretariat
- Other trigger: letter only



## Inspection Action Group

Gather information

- Will want to know the potential impact of supply issues on the patient
- What markets are supplied, All EU and MRA partners?

Possible outcomes (UK)

- Refusal to grant licence or variation
- Revoke, vary or suspension of licence (proposed or immediate)
- Statement of non-compliance with GMP (for finished product or API site)
- Restricted GMP certificate (for finished product or API site)
- Removal of QP/RP from the licence
- Cease and desist order for BEA
- Request QP for justification of actions or refer to professional body
- Request company to attend a meeting at MHRA offices
- Referral to Enforcement

Possible outcomes (Non-UK)

- Refusal to name a site on a Marketing Authorisation
- Recommend removal from a Marketing Authorisation
- [Conditioned] Statement of non-compliance with GMP
- Restricted GMP certificate
- Triggered API inspection – removal of site from Marketing Authorisation
- Triggered IMP inspection – suspension of clinical trial

# Typical GMP Inspection duration



Follows EU  
COUP



From 1-10 days



~800 sites,  
overseas >350

# GMP inspection frequencies



Follows EU  
COUP



0 - 3 years\*



Flexibility

	Intrinsic		
Compliance Risk	Low	Medium	High
Low	Risk Rating = A	Risk Rating = A	Risk Rating = B
Medium	Risk Rating = A	Risk Rating = B	Risk Rating = C
High	Risk Rating = B	Risk Rating = C	Risk Rating = C

Risk Rating	Suggested Inspection Frequency
A	Reduced Frequency, 2 to 3 yrs
B	Moderate Frequency, 1 to 2 yrs
C	Increased Frequency, < 1 yr

# Annual number of GMP inspections



Conducted over 1200 inspections during the year with over 183 being performed at overseas companies.

Issued over 5,550 export certificates (including 1,615 requests within 48 hours).

Issued over 2,075 licences (a combination of Wholesale, Manufacturing and Active Pharmaceutical Ingredients), supporting those conducting processing activities.



315 GMP UK inspections performed, equating to 667 man days

An additional 64 sites overseas were inspected for GMP consisting another 670 man days



Continued to develop the Inspectorate blog: we now have 10,471 subscribers and our most popular posts have received over 43,000 hits.

Organised major symposia on all aspects of inspections which were attended by around 3,000 delegates.

We spoke at over 30 conference events.



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